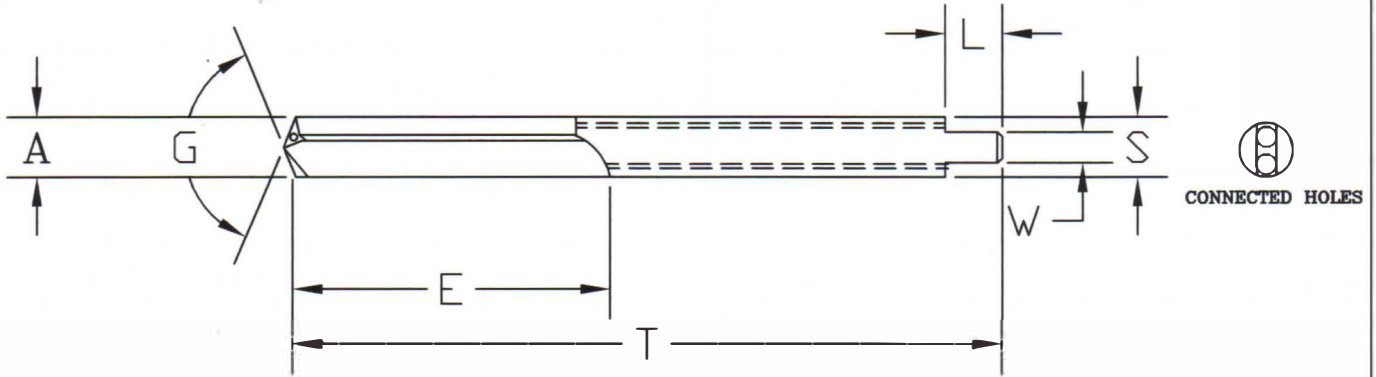


**SQUARE DRILL ("G")  
COOLANT FED**

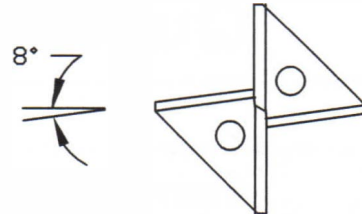


- A= \_\_\_\_\_ Drill Diameter
- S= \_\_\_\_\_ Shank Diameter
- L= \_\_\_\_\_ Tang Length
- W= \_\_\_\_\_ Tang Thickness
- E= \_\_\_\_\_ Flute Length
- T= \_\_\_\_\_ Overall Length
- G= \_\_\_\_\_ Point Angle

Unless Stated Otherwise  
Standard Point Style  
is a 135° (4) Facet  
meet at center

- M= \_\_\_\_\_ Material to be Cut
- D= \_\_\_\_\_ Depth of Cut  
(Thru or Blind)

Effective drilling up to 10.00 x  $\phi$   
with proper p.s.i.



- "A" Tolerance (+.0000/-0.0005) Inches
- "A" Tolerance (+0.000/-0.013) Metric
- "B" Tolerance (+.000/-0.001) Inches
- "A" Tolerance (+0.000/-0.025) Metric
- "A" Backtaper (.0002/inch) Inches

MATERIAL OF TOOL

CARBIDE	<input type="checkbox"/>
COBALT	<input type="checkbox"/>
H.S.S. M-7	<input type="checkbox"/>
COATING NEEDED	
TiN	<input type="checkbox"/>
TiCN	<input type="checkbox"/>
OTHER COATING	<input type="checkbox"/>

PLEASE LIST ANY SPECIAL REQUIREMENTS NOT MENTIONED ABOVE:

800-535-HART (TOLL-FREE)  
847-639-7555 (FACSIMILE)  
www.hartlandtool.com