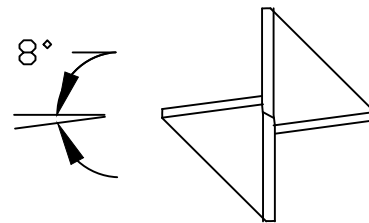


- A= _____ Drill Diameter
- S= _____ Shank Diameter
- L= _____ Tang Length
- W= _____ Tang Thickness
- E= _____ Flute Length
- T= _____ Overall Length
- G= _____ Point Angle

Unless Stated Otherwise
Standard Point Style
is a 135° (4) Facet
meet at center

- M= _____ Material to be Cut
- D= _____ Depth of Cut
(Thru or Blind)

Effective drilling up to 3.50 x ϕ
with proper flood coolant



- "A" Tolerance (+.0000/-0.0005) Inches
- "A" Tolerance (+0.000/-0.013) Metric
- "B" Tolerance (+.000/-0.001) Inches
- "A" Tolerance (+0.000/-0.025) Metric
- "A" Backtaper (.0002/inch) Inches

MATERIAL OF TOOL

CARBIDE	<input type="checkbox"/>
COBALT	<input type="checkbox"/>
H.S.S. M-7	<input type="checkbox"/>
COATING NEEDED	
TIALN	<input type="checkbox"/>
TiCN	<input type="checkbox"/>
OTHER COATING	<input type="checkbox"/>
COOLANT FED	YES <input type="checkbox"/> NO <input type="checkbox"/>

COATING NEEDED

OTHER COATING

COOLANT FED

PLEASE LIST ANY SPECIAL REQUIREMENTS NOT MENTIONED ABOVE:

800-535-HART (TOLL-FREE)
847-639-7555 (FACSIMILE)
www.hartlandtool.com