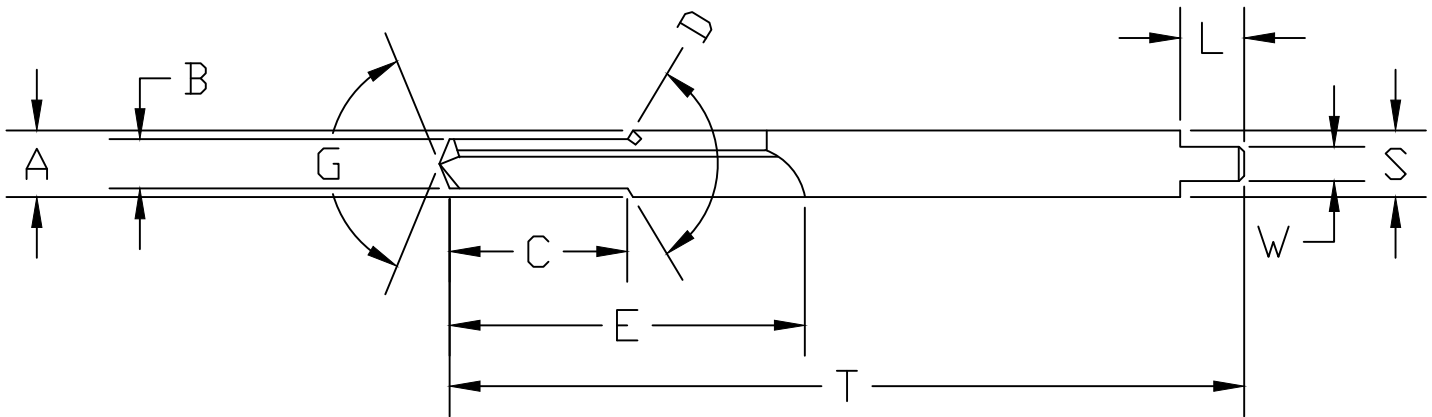


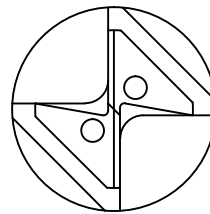
SQUARE STEP DRILL ("G")



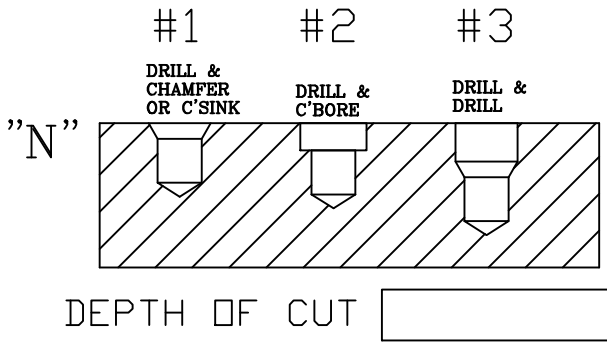
A= _____ LARGE DIAMETER
 B= _____ SMALL DIAMETER
 C= _____ STEP LENGTH
 D= _____ STEP ANGLE (INCL.)
 M= _____ MATERIAL TO BE CUT
 S= _____ SHANK SIZE

E= _____ FLUTE LENGTH
 L= _____ TANG LENGTH
 W= _____ TANG THICKNESS
 G= _____ POINT ANGLE
 T= _____ OVERALL LENGTH
 N= _____ HOLE STYLE #

"A" Tolerance (+.0000/-0.0005) Inches
 "A" Tolerance (+.0.000/-0.013) Metric
 "B" Tolerance (+.0005/-0.0005) Inches
 "B" Tolerance (+.0.0127/-0.0127) Metric
 "A" & "B" Backtaper (.0002/inch) Inches



Standard Point Style
 is a 135° (4) Facet
 Unless Stated Otherwise



MATERIAL OF TOOL	CARBIDE	<input type="checkbox"/>
	COBALT	<input type="checkbox"/>
	H.S.S. M-7	<input type="checkbox"/>
COATING NEEDED	TiN	<input type="checkbox"/>
	TiCN	<input type="checkbox"/>
OTHER COATING		<input type="checkbox"/>

PLEASE LIST ANY SPECIAL REQUIREMENTS NOT MENTIONED ABOVE:

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