



TOOL SHARPENING REQUIREMENTS-END MILLS

Date Sent

Shipping Value

For shipping insurance (paid by customer)

DELIVER TO:

Hartland Cutting Tools
 240 Jandus Road
 Cary, IL 60013

Email customerservice@hartlandtool.com
 Phone 800-535-HART (4278) / 847-639-9400
 Fax 847-639-7555
 Web www.hartlandtool.com

Quote before proceeding

Proceed without quote

FROM:

Company Name: _____

Contact: _____ Phone #: _____

Street Address: _____

City: _____ St: _____ Zip: _____

Email: _____

QTY	Diameter, Style, Etc.	End Only (Do Not Reflute)		Recondition (and Reflute)		Coating Type
		Y	N	Y	N	
		Y	N	Y	N	
		Y	N	Y	N	
		Y	N	Y	N	
		Y	N	Y	N	
		Y	N	Y	N	
		Y	N	Y	N	
		Y	N	Y	N	
		Y	N	Y	N	
		Y	N	Y	N	

Directions for when one (1) flute has a chip:

- Sharpen all flutes completely
- Sharpen all flutes but do not sharpen out the chip in the one flute

PLEASE COMPLETE ALL INFORMATION

Package all tools carefully to prevent damage

DIAMETER/SIZE	SQUARE END ONLY	SQUARE FULL RE-CONDITION	BALL NOSE/C.R. END ONLY	BALL NOSE/C.R. FULL RE-CONDITION
7/32"	\$4.00	\$8.00	\$8.00	\$10.00
1/4"	\$5.00	\$8.00	\$8.00	\$10.00
9/32"	\$5.00	\$8.00	\$8.00	\$10.00
5/16"	\$5.25	\$8.25	\$8.25	\$10.25
11/32"	\$6.00	\$8.25	\$8.25	\$10.25
3/8"	\$7.00	\$11.00	\$12.50	\$16.50
7/16"	\$8.00	\$12.00	\$12.50	\$17.50
1/2"	\$8.00	\$14.00	\$12.50	\$18.50
9/16"	\$10.00	\$16.00	\$12.50	\$18.50
5/8"	\$10.50	\$16.25	\$12.50	\$18.50
11/16"	\$13.00	\$16.50	\$16.00	\$18.00
3/4"	\$13.50	\$16.50	\$16.50	\$19.00
7/8"	\$18.00	\$22.50	\$22.50	\$26.00
1"	\$18.00	\$23.00	\$23.00	\$26.50
1-1/4"	\$22.00	\$27.00	\$27.00	\$31.00
1-1/2"	\$26.00	\$31.00	\$31.00	\$35.00
2"	\$31.00	\$35.00	\$35.00	\$39.00
2-1/2"	\$37.00	\$41.00	\$41.00	\$45.00
3"	\$45.00	\$49.00	\$49.00	\$53.00

Pricing Information-Above Costs are for Non-Coated Regrinds
Coating Costs are based on type of coating preferred at time of order
All re-conditioning orders are subject to a \$100.00 minimum
Regrind and Re-Coat (RSRC) orders have a 2-3 week Lead Time
Double Ended Tools-ADD 50% to unit cost
Endmills with 3" LOC or more, add 25% to unit cost
Roughing Style and Variable Style End Mills-ADD 25%

High Quantity (Volume) Discounts may apply-Call in Advance